



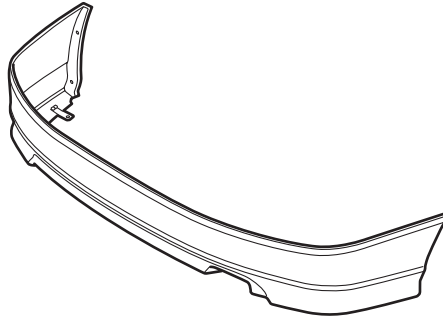
# INSTALLATION INSTRUCTIONS

|   |  |                                      |
|---|--|--------------------------------------|
| Accessory<br><b>REAR UNDER SPOILER</b><br>P/N 08F03-SVA-100 | Application<br><b>2006-2008 CIVIC</b><br><b>2-DOOR</b> | Publications No.<br><b>All 37695</b> |
|   |  | Issue Date<br><b>AUG 2007</b>        |

**NOTE:** Cannot be installed with splash guards.

## PARTS LIST

Rear under spoiler



Clip



Rubber washer



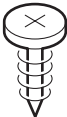
6 Flange bolts



6 Flange nuts



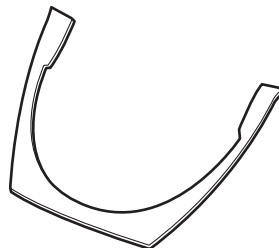
4 Self-tapping screws



2 Spring nuts



Template



## TOOLS REQUIRED

- Phillips screwdriver
- Flat-tip screwdriver
- Hex wrench
- Drill
- 3 mm and 10 mm Drill bits
- Clip remover
- Center punch
- Pushpin
- Hacksaw blade
- Utility knife
- Felt-tip pen
- Scale
- Masking tape
- Isopropyl alcohol
- Shop towel
- Eye protection

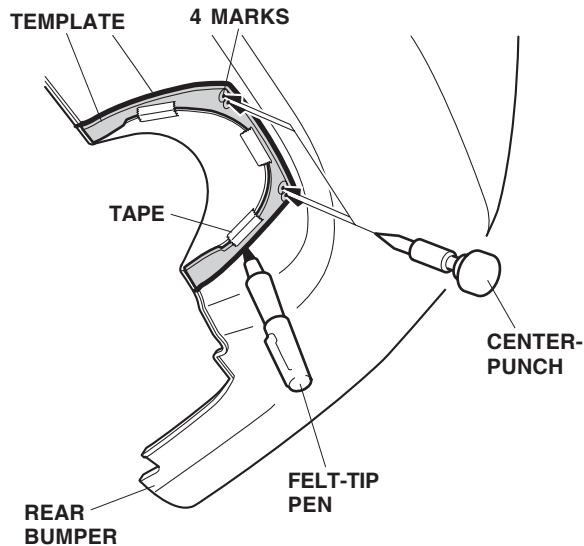
## INSTALLATION

**Customer Information:** The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

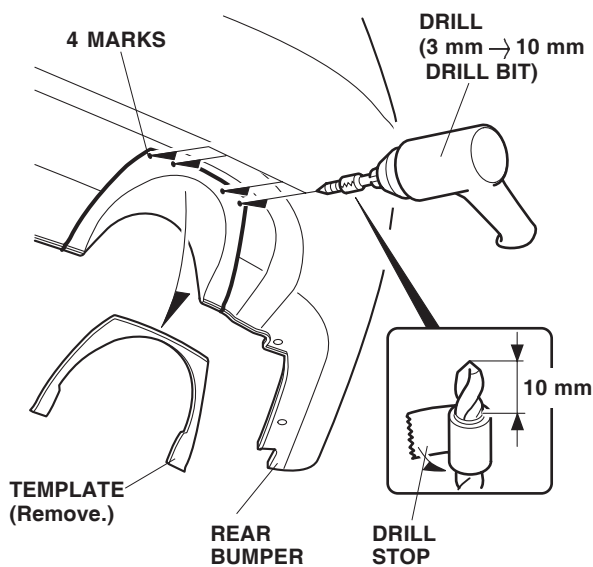
### NOTE:

- Be careful not to damage the rear bumper and body paint finish.
- This rear under spoiler kit should be installed only if the ambient air temperature is 60°F (15°C) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours.

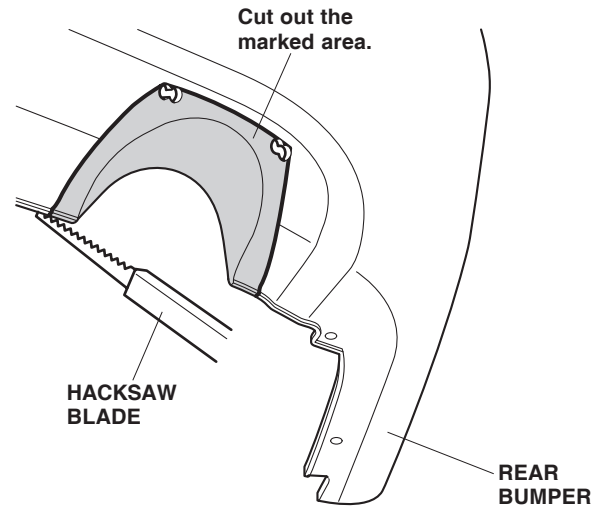
1. Attach the template to the arched section of the rear bumper. Secure the template with strips of tape.



2. Mark the rear bumper along the outer edge of the template with a felt-tip pen, and lightly center-punch the four marks on the template.
3. Remove the template. While wearing eye protection, drill a 10 mm hole through each mark you just made. Using a drill stop on the end of each bit, first drill with a 3 mm drill bit, and finish with a 10 mm bit.



4. Using a hacksaw blade, cut the rear bumper along the lines you made. After cutting, remove any burrs from the edges of the cut section.



*If the vehicle is equipped with a rear inner fender, go to step 7; if not, continue with step 5.*

5. Using a drill, drill one 3 mm hole through the lower dimple on the rear bumper on each side. After drilling, remove any burrs from the edges of the holes with a file.

